

Your local distributor

W.K.C. Stahl- und Metallwarenfabrik Hans Kolping GmbH & Co. KG
Wittkullerstr. 140-144 - 42719 Solingen - Germany
www.wkc-solingen.de



British Military Swords and Scabbards



GENERAL INFORMATION, HISTORY PRODUCT FEATURES AND WARRANTY



The sword factory W.K.C. in Solingen, Germany was founded in 1883 by the families Weyersberg and Kirschbaum who were verified to have been in the sword business since the middle ages. In the factory they not only produced swords but also knives, cutlery, bicycles, motorcycles and parts for cars.

Kirschbaum was co-founder and partner in the Wilkinson Sword company and supplied them with blades. Actually our first blade roll forge was developed in England in the 19th century.

Today we still produce swords, keeping traditional manufacturing alive in one of the original WKC buildings.



Upon the closure of the Wilkinson Sword factory in 2005 and following a bid process, we were awarded much of their manufacturing equipment, incl. their blade roll-forge and various lots for tools and parts for the following RMAS related swords amongst several others:

- Infantry & Guards Swords & Scabbards.
- Royal Artillery Swords & Scabbards.
- Cavalry Officers & Troopers Swords & Scabbards.
- Basket Hilted Broadsword Swords & Scabbards.
- Royal Navy Swords & Scabbards.
- Royal Air Force Swords & Scabbards.
- Household Cavalry Officer Swords & Scabbards.
- Household Cavalry Troopers Swords & Scabbards.

REGIMENTAL CRESTS: These are included in the price and are either incorporated in the etching pattern or engraved into the name panel. For further information, check the attached article list.

ADDITIONAL CRESTS: These can be laser engraved. Just send us the black & white artwork, preferably in .bmp format.

BLADES: We offer 3 types of blades: Stainless steel, carbon steel or nickel-plated carbon steel. The main difference between the types of blades have to do with the maintenance requirements and the colour of the etching:

- CARBON STEEL: Must be maintained with oil to avoid rust.



- NICKEL-PLATED CARBON STEEL: Nickel acts as a protection against rust. Easy to maintain.



- STAINLESS STEEL: Longest lifetime, easy to maintain.





GENERAL INFORMATION, HISTORY PRODUCT FEATURES AND WARRANTY



Delivery Time: Usually 3-4 weeks after payment is received if not required earlier to meet a specific deadline.

Shipping methods: We use FedEx or UPS for easy tracking.

Warranty: We have a warranty of 2 years on our products.

- What happens if your delivered WKC sword or scabbard is defective ?

We arrange for courier pick up at our expense and repair until you are satisfied.

- What if WKC cannot satisfy my needs ?

We give you your money back upon the return of the product.

For further information visit: www.wkc-solingen.de

WKC
Andre Willms
General Manager

HAND-MADE BY SKILLED CRAFTSMEN



Heat Treatment



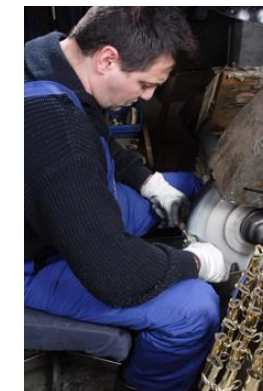
Forging



Setting the Shape of Blade



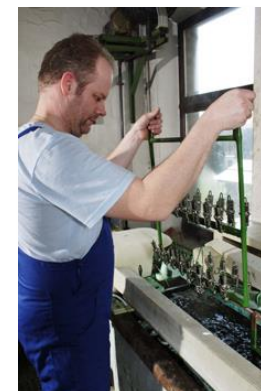
Grinding



Polishing of Guards & Fittings



Blade and Scabbard Finishing



Plating



Etching



Sword Assembly



Infantry Pattern 1897 Sword:

Our British Infantry and Corps and Royal Marines Officer's sword (1897 pattern) and scabbard is crafted in accordance with the British MOD specifications.

| | |
|-------------------------------|---|
| Blade: | <p>A forged blade - either stainless steel, carbon steel or nickel-plated carbon steel blade hardened and tempered to ca. 48-52° HRC Rockwell and hand-polished. Both sides are etched using a traditional acid etching technique which results in an etching so deep, that one can feel it with a fingernail. The dimensions of the blade are ca. 825 x 6 x 25 mm.</p> <p>Pierced steel guard bearing the Royal cipher, hand-polished and nickel-plated.</p> |
| Guard: | <p>Handle covered with genuine shark skin, wrapped with 3 silver-plated brass wires.</p> <p>Solid brass screw.</p> |
| Grip: | Made of solid brass casting, nickel-plated. |
| Screw: | Calf-leather. |
| Backing & Ferrule: | -Steel scabbard: 1 mm iron steel tube with brass mouthpiece and 2 stainless steel carrying rings. |
| Cushion: | - Leather scabbard: wooden body covered with brown or black calf leather with nickel-plated mouthpiece. |
| Scabbard: | |

Included Accessories: Protective cloth bag.



Patterns and crests available:

- British Infantry, & Corps & Royal Marines Officers, EIR etching pattern.
- Royal Signals etching pattern.
- REME etching pattern.
- Royal Engineers etching pattern.
- Army Air Corps crest etching pattern.
- ETS logo laser engraved.
- Duke of Lancaster Regiment crest logo laser engraved.
- Royal Marines etching pattern.
- Army Medical Corps logo etched.
- Merchant Corps logo etched.
- Royal Anglian Regiment crest laser engraved.

- Royal Welsh Regiment crest laser engraved.
- Royal Tank Regiment crest laser engraved.
- Yorkshire Regiment crest laser engraved.
- Royal Regiment of Fusiliers crest laser engraved.
- Parachute Regiment of Fusiliers crest laser engraved.
- Intelligence Corps crest laser engraved.
- Princess of Wales Royal Regiment crest laser engraved.
- Royal Irish Regiment crest laser engraved.
- Adjutant General Corps crest laser engraved.
- Royal Military Police crest laser engraved.
- British Infantry, RTR & Corps & Royal Marines Warrant Officers.



🚩 Royal Artillery Sword:

Our Royal Artillery Sword and scabbard is crafted in accordance with the British MOD specifications.

- Blade:** A forged blade - either stainless steel, carbon steel or nickel-plated carbon steel blade hardened and tempered to ca. 48-52° HRC Rockwell and hand-polished. Both sides are etched using a traditional acid etching technique that results in an etching so deep, that one can feel it with a fingernail. The dimensions of the blade are ca. 870 x 6 x 25 mm.
- Guard:** Cast brass, hand-polished and nickel-plated.
- Grip:** Handle covered with genuine stingray skin, wrapped with 3 silver-plated brass wires.
- Screw:** Solid brass screw.
- Backing & Ferrule:** Made of solid brass casting, nickel-plated.
- Cushion:** Calf-leather.
- Scabbard:**
- Steel scabbard: 1 mm iron steel tube with brass mouthpiece, 2 stainless steel carrying rings.
 - Leather scabbard: wooden body covered with brown calf leather, nickel-plated mouthpiece and 2 stainless steel carrying rings
- Included Accessories:** Protective cloth bag.



Various models available:

- 🚩 Royal Artillery Officer
- Royal Logistic Corps
- Air Corps
- Etc.





Guard's Regiment Sword:

Our British Guard's Regiment sword and scabbard is crafted in accordance with the British MOD specifications.

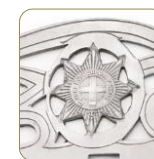
- Blade:** A forged blade - either stainless steel, carbon steel or nickel-plated carbon steel blade hardened and tempered to ca. 48-52° HRC Rockwell and hand-polished. Both sides are etched using a traditional acid etching technique that results in an etching so deep, that one can feel it with a fingernail. The dimensions of the blade are ca. 825 x 6 x 25 mm.
- Guard:** Pierced steel guard, hand-polished and nickel-plated. Different guard crests available.
- Grip:** Handle covered with genuine shark skin, wrapped with 3 silver-plated brass wires.
- Screw:** Solid brass screw.
- Backing & Ferrule:** Made of solid brass casting and nickel-plated.
- Cushion:** Calf-leather.
- Scabbard:** - Steel scabbard: 1 mm iron steel tube with brass mouthpiece and 2 stainless steel carrying rings.
- Leather scabbard: wooden body covered with brown or black calf leather with nickel-plated mouthpiece.
- Included Accessories:** Protective cloth bag.



Honorable
Artillery
Company (HAC)



Royal Rifle
Regiment



Coldstream
Guard



Grenadier
Guard



Welsh
Guard



Irish
Guard



Scots
Guard





¶ Cavalry Officer Sword, model 1912:

Our Cavalry Officer Sword model 1912 and scabbard is crafted in accordance with the British MOD specifications.

- Blade:** A forged blade - either stainless steel, carbon steel or nickel-plated carbon steel blade hardened and tempered to ca. 48-52° HRC Rockwell and hand-polished. Both sides are etched using a traditional acid etching technique that results in an etching so deep, that one can feel it with a fingernail. The length of the blade is ca. 890 mm.
- Guard:** Stamped brass with engraved designs, hand-polished and nickel-plated.
- Grip:** Handle covered with genuine stingray skin, wrapped with 3 silver-plated brass wires.
- Screw:** Solid brass screw.
- Cushion:** Calf-leather.
- Scabbard:**
- Steel scabbard: 1 mm iron steel tube with brass mouthpiece and 2 stainless steel carrying rings.
 - Leather scabbard: wooden body covered with brown calf leather, nickel-plated mouthpiece and 2 stainless steel carrying rings.

Included Accessories: Protective cloth bag.





🚩 Royal Navy Sword:

Our Royal Navy Sword and scabbard is crafted in accordance with the British MOD specifications.

- Blade:** A forged blade - either stainless steel, carbon steel or nickel-plated carbon steel blade hardened and tempered to ca. 48-52° HRC Rockwell and hand-polished. Both sides are etched using a traditional acid etching technique that results in an etching so deep, that one can feel it with a fingernail. The length of the blade is ca. 795 mm.
- Guard:** Embossed brass, with anchor and crown, hand-polished, 24-carat gold-plated.
- Grip:** Handle covered with genuine stingray skin, wrapped with 3 gold-plated brass wires.
- Screw:** Solid brass screw, gold-plated.
- Backing & Ferrule:** Made of solid brass casting and gold-plated.
- Cushion:** Felt.
- Scabbard:** Real rawhide leather scabbard, hand-sewn with 24-carat gold-plated brass mountings with 2 attachments rings.
- Included Accessories:** Protective cloth bag.



Various models available:
 🚩 Navy Officer
 - Navy Master at Arms.





🚩 Royal Air Force Officer Sword:

Our Royal Air Force Sword and scabbard is crafted in accordance with the British MOD specifications

- Blade:** A forged blade - either stainless steel, carbon steel or nickel-plated carbon steel blade hardened and tempered to ca. 48-52° HRC Rockwell and hand-polished. Both sides are etched using a traditional acid etching technique that results in an etching so deep, that one can feel it with a fingernail. The dimensions of the blade are ca. 810 x 22 x 5 mm.
- Guard:** Cast brass, hand-polished, 24-carat gold-plated.
- Grip:** Handle covered with genuine stingray skin, wrapped with 3 gold-plated brass wires.
- Screw:** Solid brass screw and gold-plated.
- Backing & Ferrule:** Made of solid brass casting and gold-plated.
- Cushion:** Felt.
- Scabbard:** Real rawhide leather scabbard hand-sewn with 24-carat gold-plated brass mountings and 2 attachments rings.
- Included Accessories:** Protective cloth bag.



Various models available:
 🚩 Navy Officer
 - Navy Master at Arms.





♣ Scottish Broadsword:

Our Scottish Regiment Officer Sword and scabbard is crafted in accordance with the British MOD specifications.

- Blade:** ♣ A forged blade - either stainless steel, carbon steel or nickel-plated carbon steel blade hardened and tempered to ca. 48-52° HRC Rockwell and hand-polished. Both sides are etched using a traditional acid etching technique that results in an etching so deep, that one can feel it with a fingernail.
- Guard:** Brass, hand-polished, nickel-plated. The interior is made of fabric and felt.
- Grip:** Handle covered with genuine shark skin, wrapped with 3 silver-plated brass wires.
- Screw:** Solid brass screw.
- Cushion:** Felt.
- Scabbard:**
- Steel scabbard: 1 mm iron steel tube with brass mouthpiece and 2 stainless steel carrying rings.
 - Leather scabbard: wooden body covered with brown calf leather with nickel-plated mouthpiece.
- Included Accessories:** Protective cloth bag.



Various models available:

- ♣ Royal Armoured Corps (RAC)
- HCMR & King's Troop RHA - other ranks





General Scimitar Sword:

Our General Officer Scimitar of the Army and Royal Marines and scabbard is crafted in accordance with the British MOD specifications.

- Blade:** A forged blade - either stainless steel, carbon steel or nickel-plated carbon steel blade hardened and tempered to ca. 48-52° HRC Rockwell and hand-polished. Both sides are etched using a traditional acid etching technique that results in an etching so deep, that one can feel it with a fingernail. The dimensions of the blade are ca. 800 x 6 x 25 mm.
- Guard:** Cast brass, hand-polished and 24-carat gold-plated.
- Grip:** Polished ivory coloured-plastic including hole for the sword knot.
- Cushion:** Felt.
- Scabbard:** Stainless steel tube, hand polished with 2 attachments rings.
- Included Accessories:** Protective cloth bag.



Various models available:

- ▮ Navy Officer
- Navy Master at Arms.



⚔️ Sword knots:

All knots are produced according to the MOD specifications.



Royal Navy Knot



Royal Air Force Knot



Golden Dress Knot



Gold & Crimson Knot



Silver Dress Knot



Police Knot



Brown Leather Knot



Black Leather Knot

⚔ Sword Cases:

Padded and cloth lined carrying case with cloth-bound edges for strength and durability. Fits swords/sabers with blades up to 34".



⚔ Cleaning Cloths:



⚔ Presentation Boxes

Luxus case made in massive oak wood with a place for a shield and glass cover
External dimension: ca. 104 x 28 x 6 cm
Interior dimension: ca. 100 x 24 x 5 cm
(Fits most swords with a maximum blade length of 81 cm)



⚔ Presentation Table Stands

High quality, black lacquered sword stand with or without red velvet inlay



Belts and Frogs:

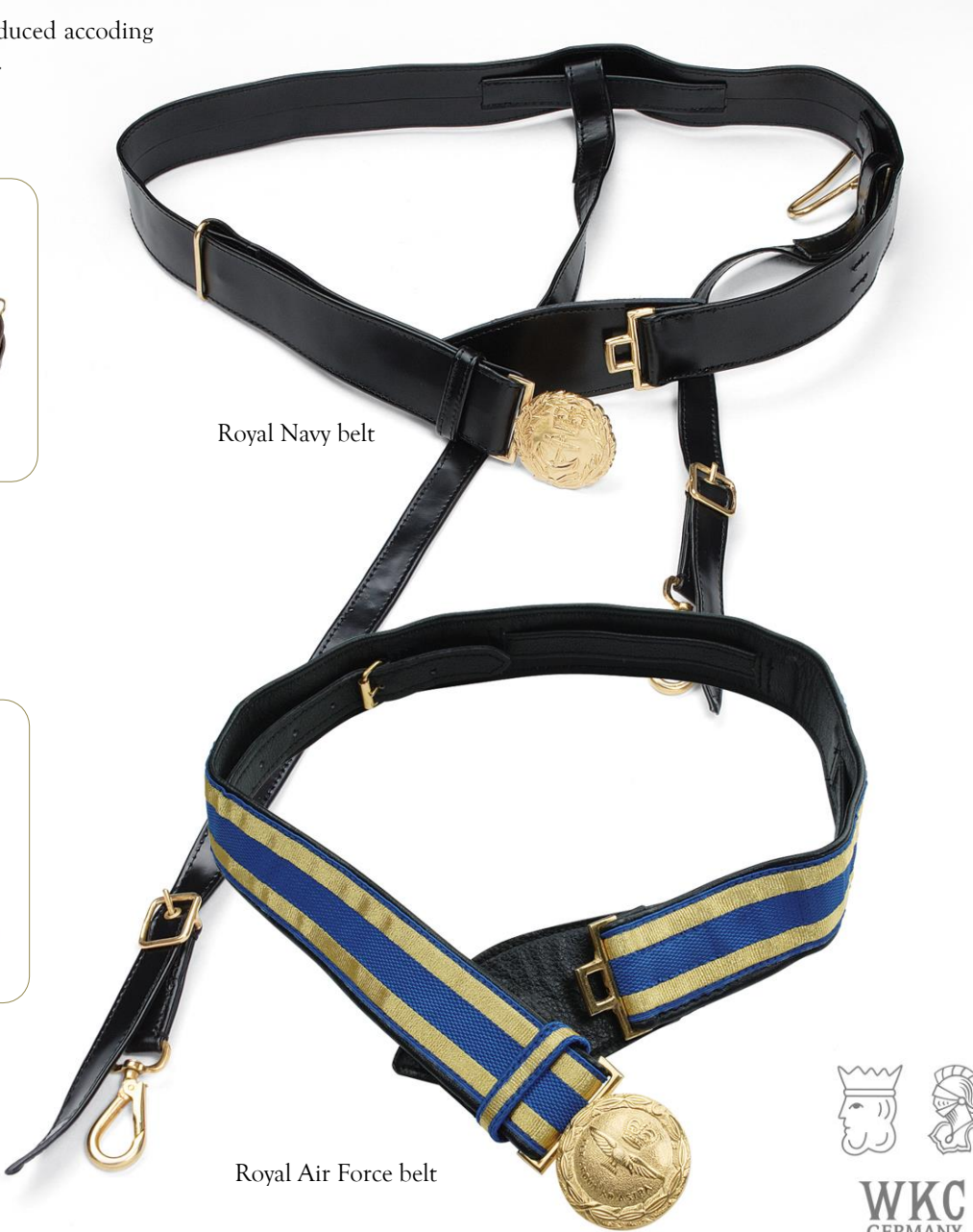
All belts and frogs are produced according to the MOD specifications.



Sam browne belt with strap in brown or black leather



Sam browne frog in brown or black leather



Royal Navy belt

Royal Air Force belt



British Infantry Pattern sword letter opener:

A detailed, high quality miniature replica of the full-sized British Infantry Pattern sword is now available as a letter opener .

| | |
|----------------------------|---|
| Blade: | Stainless steel, laser etched, miniature version of the British Infantry pattern. |
| Guard and fittings: | Nickel-plated brass. |
| Total length: | ca. 29 cm. |
| Packing: | Presentation box with solid oak stand included. |
| Packing size: | 33 x 4 x 8 cm. |



British Royal Navy Officer sword letter opener:

A detailed, high quality miniature replica of the full-sized Royal Navy Officer sword is now available as a letter opener .

| | |
|----------------------------|---|
| Blade: | Stainless steel, laser etched, miniature version of the Royal Navy pattern. |
| Guard and fittings: | 24- carat gold-plated brass. |
| Total length: | ca. 29 cm. |
| Packing: | Presentation box with solid oak stand included. |
| Packing size: | 33 x 4 x 8 cm. |



British Royal Air Force sword letter opener:

A detailed, high quality miniature replica of the full-sized Royal Air Force sword is available as a letter opener .

| | |
|----------------------------|--|
| Blade: | Stainless steel, laser etched, miniature version of the Royal Air Force pattern. |
| Guard and fittings: | 24- carat gold-plated brass. |
| Total length: | ca. 29 cm. |
| Packing: | Presentation box with solid oak stand included. |
| Packing size: | 33 x 4 x 8 cm. |



⚔ Scottish Broadsword sword letter opener:

A detailed, high quality miniature replica of the full-sized Scottish Regiment Officer sword is now available as a letter opener .

| | |
|----------------------------|---|
| Blade: | Stainless steel, laser etched, miniature version of the Scottish pattern. |
| Guard and fittings: | Nickel-plated brass. |
| Total length: | ca. 29 cm. |
| Packing: | Presentation box with solid oak stand included. |
| Packing size: | 33 x 4 x 8 cm. |

